## TOSHIBA

## SERVICE MANUAL




The above model is classified as a green product (*1), as indicated by the underlined serial number. This Service Manual describes replacement parts for the green product. When repairing this green product, use the part(s) described in this manual and lead-free solder (*2).

For (*1) and (*2), see the next page.

## (*1) GREEN PRODUCT PROCUREMENT

The EC is actively promoting the WEEE \& RoHS Directives that define standards for recycling and reuse of Waste Electrical and Electronic Equipment and for the Restriction of the use of certain Hazardous Substances. From July 1, 2006, the RoHS Directive will prohibit any marketing of new products containing the restricted substances.

Increasing attention is given to issues related to the global environmental. Toshiba Corporation recognizes environmental protection as a key management tasks, and is doing its utmost to enhance and improve the quality and scope of its environmental activities. In line with this, Toshiba proactively promotes Green Procurement, and seeks to purchase and use products, parts and materials that have low environmental impacts.

Green procurement of parts is not only confined to manufacture. The same green parts used in manufacture must also be used as replacement parts.

## (*2) <br> LEAD-FREE SOLDER

This product is manufactured using lead-free solder as a part of a movement within the consumer products industry at large to be environmentally responsible. Lead-free solder must be used in the servicing and repair of this product.

## WARNING

This product is manufactured using lead free solder.

## DO NOT USE LEAD BASED SOLDER TO REPAIR THIS PRODUCT !

The melting temperature of lead-free solder is higher than that of leaded solder by $86^{\circ} \mathrm{F}$ to $104^{\circ} \mathrm{F}$ $\left(30^{\circ} \mathrm{C}\right.$ to $\left.40^{\circ} \mathrm{C}\right)$. Use of a soldering iron designed for lead-based solders to repair product made with lead-free solder may result in damage to the component and or BOARD being soldered. Great care should be made to ensure high-quality soldering when servicing this product especially when soldering large components, through-hole pins, and on BOARDs - as the level of heat required to melt lead-free solder is high.

## MAIN SECTION

## DVD VIDEO RECORDER / VIDEO CASSETTE RECORDER

## D-VR60DTKF

Main Section<br>- Specifications<br>- Preparation for Servicing<br>- Adjustment Procedures<br>- Schematic Diagrams<br>- BOARD's<br>- Exploded Views<br>- Parts List

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## SPECIFICATIONS

| General |  |
| :---: | :---: |
| System | DVD-Video, DVD-RW/-R, DVD+RW/+R, Video CD, CD-DA, CD-RW/-R, Video Cassette Tape |
| VHS video heads | Four heads |
| Power requirements | $220-240 \mathrm{~V} \sim \pm 10 \%, 50 \mathrm{~Hz} \pm 0.5 \%$ |
| Power consumption | 35 W (standby: 5.0 W ) |
| Weight | 4.9 kg |
| Dimensions (width x height x depth) | $435 \times 99.5 \times 388 \mathrm{~mm}$ |
| Operating temperature | $5^{\circ} \mathrm{C}$ to $40^{\circ} \mathrm{C}$ |
| Operating humidity | Less than 80\% (no condensation) |
| TV format | SECAM LL', PAL B / G |
| Recording |  |
| Recording format | Video Recording (VR) format (DVD-RW only), <br> Video format (DVD-RW, DVD-R) <br> +VR format (DVD+RW, DVD+R) |
| Recordable discs | DVD-ReWritable, DVD-Recordable, DVD+ReWritable, DVD+Recordable |
| Video recording format Sampling frequency Compression format | $\begin{aligned} & 13.5 \mathrm{MHz} \\ & \text { MPEG } \end{aligned}$ |
| Audio recording format Sampling frequency Compression format | 48 kHz <br> Dolby Digital |
| Tuner |  |
| Analogue channels L (SECAM L) BG (PAL B/G) | $\begin{aligned} & \text { F1 - E69 } \\ & \text { E2 - E69 } \end{aligned}$ |
| DVB-T channels VHF <br> UHF | $\begin{aligned} & \text { F5 - F10 } \\ & \text { E21 - E69 } \end{aligned}$ |
| Input/Output |  |
| Front Panel : (AV3) |  |
| Video input Input level | One RCA connector $1 \mathrm{Vp}-\mathrm{p}(75 \Omega)$ |
| Audio input Input level | Two RCA connectors 2 Vrms (input impedance: more than $10 \mathrm{k} \Omega$ ) |
| DV input <br> DV 4-pin jack | IEEE 1394 |
| Rear Panel : |  |
| VHF/UHF antenna input/output terminal | VHF/UHF set $75 \Omega$ |
| Audio input /output | Two 21-pin scart sockets (AV1, AV2) |
| Video input /output Input /output level | Two 21-pin scart sockets (AV1, AV2) $1 \mathrm{Vp-p}(75 \Omega)$ each |
| Component video output Output level | Three RCA connectors <br> Y: 1.0Vp-p (75 $\Omega$ ) <br> Рв/Cв, PR/CR: 0.7Vp-p (75 $\Omega$ ) each |
| Audio output Output level | Two RCA connectors 2 Vrms (output impedance: $680 \Omega$ ) |
| Digital audio output Output level | One Coaxial pin jack 500mVp-p (75 $\Omega$ ) |
| HDMI output | HDMI jack |

## Note

The specifications and design of this product are subject to change without notice.

## LASER BEAM SAFETY PRECAUTIONS

This DVD player uses a pickup that emits a laser beam.


Do not look directly at the laser beam coming from the pickup or allow it to strike against your skin.

The laser beam is emitted from the location shown in the figure. When checking the laser diode, be sure to keep your eyes at least 30 cm away from the pickup lens when the diode is turned on. Do not look directly at the laser beam.

CAUTION: Use of controls and adjustments, or doing procedures other than those specified herein, may result in hazardous radiation exposure.


CAUTION-CLASS 2M LASER RADIATION WHEN OPEN DO NOT STARE INTOTHE BEAM OR VIEW DIRECTLY WITH OPTICAL INSTRUMENTS

Location: Inside Top of DVD mechanism.

## IMPORTANT SAFETY PRECAUTIONS

## Product Safety Notice

Some electrical and mechanical parts have special safety-related characteristics which are often not evident from visual inspection, nor can the protection they give necessarily be obtained by replacing them with components rated for higher voltage, wattage, etc. Parts that have special safety characteristics are identified by a $\triangle \wedge$ on schematics and in parts lists. Use of a substitute replacement that does not have the same safety characteristics as the recommended replacement part might create shock, fire, and/or other hazards. The Product's Safety is under review continuously and new instructions are issued whenever appropriate. Prior to shipment from the factory, our products are carefully inspected to confirm with the recognized product safety and electrical codes of the countries in which they are to be sold. However, in order to maintain such compliance, it is equally important to implement the following precautions when a set is being serviced.

## Precautions during Servicing

A. Parts identified by the symbol are critical for safety. Replace only with part number specified.
B. In addition to safety, other parts and assemblies are specified for conformance with regulations applying to spurious radiation. These must also be replaced only with specified replacements.
Examples: RF converters, RF cables, noise blocking capacitors, and noise blocking filters, etc.
C. Use specified internal wiring. Note especially:
1)Wires covered with PVC tubing
2)Double insulated wires
3)High voltage leads
D. Use specified insulating materials for hazardous live parts. Note especially:
1)Insulation tape
2) PVC tubing
3)Spacers
4)Insulators for transistors
E. When replacing AC primary side components (transformers, power cord, etc.), wrap ends of wires securely about the terminals before soldering.
F. Observe that the wires do not contact heat producing parts (heatsinks, oxide metal film resistors, fusible resistors, etc.).
G. Check that replaced wires do not contact sharp edges or pointed parts.
H. When a power cord has been replaced, check that $5-6 \mathrm{~kg}$ of force in any direction will not loosen it.
I. Also check areas surrounding repaired locations.
J. Be careful that foreign objects (screws, solder droplets, etc.) do not remain inside the set.
K. When connecting or disconnecting the internal connectors, first, disconnect the AC plug from the AC outlet.
L. Be sure to confirm the FAN motor has completely stopped when disconnecting the AC cord for termination processing is activated during inner P -on immediately after turning Power off.

## Safety Check after Servicing

Examine the area surrounding the repaired location for damage or deterioration. Observe that screws, parts, and wires have been returned to their original positions. Afterwards, do the following tests and confirm the specified values to verify compliance with safety standards.

## 1. Clearance Distance

When replacing primary circuit components, confirm specified clearance distance (d) and (d') between soldered terminals, and between terminals and surrounding metallic parts. (See Fig. 1)

Table 1 : Ratings for selected area

| AC Line Voltage | Clearance Distance (d), (d') |
| :---: | :---: |
| 230 V | $\geq 3.2 \mathrm{~mm}(\mathrm{~d})$ |
|  | $\geq 6.0 \mathrm{~mm}\left(\mathrm{~d}^{\prime}\right)$ |

Note: This table is unofficial and for reference only. Be sure to confirm the precise values.

## 2. Leakage Current Test

Confirm the specified (or lower) leakage current between B (earth ground, power cord plug prongs) and externally exposed accessible parts (RF terminals, antenna terminals, video and audio input and output terminals, microphone jacks, earphone jacks, etc.) is lower than or equal to the specified value in the table below.

## Measuring Method (Power ON) :

Insert load Z between B (earth ground, power cord plug prongs) and exposed accessible parts. Use an AC voltmeter to measure across the terminals of load Z. See Fig. 2 and the following table.


Fig. 1


Fig. 2

Table 2: Leakage current ratings for selected areas

| AC Line Voltage | Load Z | Leakage Current (i) | One side of power cord plug <br> prongs (B) to: |
| :---: | :---: | :---: | :---: |
| 230 V | $2 \mathrm{k} \Omega$ RES. <br> Connected in <br> parallel | $\mathrm{i} \leq 0.7 \mathrm{~mA} \mathrm{AC} \mathrm{Peak}$ <br> $\mathrm{i} \leq 2 \mathrm{~mA} \mathrm{DC}$ | RF or <br> Antenna terminals |
|  | $50 \mathrm{k} \Omega$ RES. <br> Connected in <br> parallel | $\mathrm{i} \leq 0.7 \mathrm{~mA} \mathrm{AC} \mathrm{Peak}$ <br> $i \leq 2 \mathrm{~mA} \mathrm{DC}$ | A/V Input, Output |

Note: This table is unofficial and for reference only. Be sure to confirm the precise values.

## STANDARD NOTES FOR SERVICING

NOTE: BOARD MEANS PRINTED CIRCUIT BOARD.

## Circuit Board Indications

1. The output pin of the 3 pin Regulator ICs is indicated as shown.

2. For other ICs, pin 1 and every fifth pin are indicated as shown.
```
Pin 1-\bigcirc\bigcirc\bigcirc\bigcirc\bigcirc\bigcirc\bigcirc
```



```
10
```

3. The 1 st pin of every male connector is indicated as shown.

Pin 1


## Instructions for Connectors

1. When you connect or disconnect the FFC (Flexible Foil Connector) cable, be sure to first disconnect the AC cord.
2. FFC (Flexible Foil Connector) cable should be inserted parallel into the connector, not at an angle.


## Pb (Lead) Free Solder

When soldering, be sure to use the Pb free solder.

## How to Remove / Install Flat Pack-IC

## 1. Removal

## With Hot-Air Flat Pack-IC Desoldering Machine:

1. Prepare the hot-air flat pack-IC desoldering machine, then apply hot air to the Flat Pack-IC (about 5 to 6 seconds). (Fig. S-1-1)

2. Remove the flat pack-IC with tweezers while applying the hot air.
3. Bottom of the flat pack-IC is fixed with glue to the BOARD; when removing entire flat pack-IC, first apply soldering iron to center of the flat pack-IC and heat up. Then remove (glue will be melted). (Fig. S-1-6)
4. Release the flat pack-IC from the BOARD using tweezers. (Fig. S-1-6)

## CAUTION:

1. The Flat Pack-IC shape may differ by models. Use an appropriate hot-air flat pack-IC desoldering machine, whose shape matches that of the Flat Pack-IC.
2. Do not supply hot air to the chip parts around the flat pack-IC for over 6 seconds because damage to the chip parts may occur. Put masking tape around the flat pack-IC to protect other parts from damage. (Fig. S-1-2)
3. The flat pack-IC on the BOARD is affixed with glue, so be careful not to break or damage the foil of each pin or the solder lands under the IC when removing it.


Fig. S-1-2

## With Soldering Iron:

1. Using desoldering braid, remove the solder from all pins of the flat pack-IC. When you use solder flux which is applied to all pins of the flat pack-IC, you can remove it easily. (Fig. S-1-3)


Fig. S-1-3
2. Lift each lead of the flat pack-IC upward one by one, using a sharp pin or wire to which solder will not adhere (iron wire). When heating the pins, use a fine tip soldering iron or a hot air desoldering machine. (Fig. S-1-4)

3. Bottom of the flat pack-IC is fixed with glue to the BOARD; when removing entire flat pack-IC, first apply soldering iron to center of the flat pack-IC and heat up. Then remove (glue will be melted). (Fig. S-1-6)
4. Release the flat pack-IC from the BOARD using tweezers. (Fig. S-1-6)

## With Iron Wire:

1. Using desoldering braid, remove the solder from all pins of the flat pack-IC. When you use solder flux which is applied to all pins of the flat pack-IC, you can remove it easily. (Fig. S-1-3)
2. Affix the wire to a workbench or solid mounting point, as shown in Fig. S-1-5.
3. While heating the pins using a fine tip soldering iron or hot air blower, pull up the wire as the solder melts so as to lift the IC leads from the BOARD contact pads as shown in Fig. S-1-5.
4. Bottom of the flat pack-IC is fixed with glue to the BOARD; when removing entire flat pack-IC, first apply soldering iron to center of the flat pack-IC and heat up. Then remove (glue will be melted). (Fig. S-1-6)
5. Release the flat pack-IC from the BOARD using tweezers. (Fig. S-1-6)
Note: When using a soldering iron, care must be taken to ensure that the flat pack-IC is not being held by glue. When the flat pack-IC is removed from the BOARD, handle it gently because it may be damaged if force is applied.


Fig. S-1-6

## 2. Installation

1. Using desoldering braid, remove the solder from the foil of each pin of the flat pack-IC on the BOARD so you can install a replacement flat packIC more easily.
2. The " $\bullet$ " mark on the flat pack-IC indicates pin 1. (See Fig. S-1-7.) Be sure this mark matches the 1 on the BOARD when positioning for installation. Then presolder the four corners of the flat pack-IC. (See Fig. S-1-8.)
3. Solder all pins of the flat pack-IC. Be sure that none of the pins have solder bridges.

## Example:



Pin 1 of the Flat Pack-IC is indicated by a " ${ }^{\text {" mark. }}$ Fig. S-1-7


## Instructions for Handling Semiconductors

Electrostatic breakdown of the semi-conductors may occur due to a potential difference caused by electrostatic charge during unpacking or repair work.

## 1. Ground for Human Body

Be sure to wear a grounding band ( $1 \mathrm{M} \Omega$ ) that is properly grounded to remove any static electricity that may be charged on the body.

## 2. Ground for Workbench

Be sure to place a conductive sheet or copper plate with proper grounding ( $1 \mathrm{M} \Omega$ ) on the workbench or other surface, where the semi-conductors are to be placed. Because the static electricity charge on clothing will not escape through the body grounding band, be careful to avoid contacting semi-conductors with your clothing.


## PREPARATION FOR SERVICING

## How to Enter the Service Mode

## About Optical Sensors

## Caution:

An optical sensor system is used for the Tape Start and End Sensors on this equipment. Carefully read and follow the instructions below. Otherwise the unit may operate erratically.

## What to do for preparation

Insert a tape into the Deck Mechanism Assembly and press [VCR PLAY] button. The tape will be loaded into the Deck Mechanism Assembly. Make sure the power is on, connect J303 to GND. This will stop the function of Tape Start Sensor, Tape End Sensor and Reel Sensors. (If these TPs are connected before plugging in the unit, the function of the sensors will stay valid.) See Fig. 1.


Fig. 1

Note: Because the Tape End Sensors are inactive, do not run a tape all the way to the start or the end of the tape to avoid tape damage.

## CABINET DISASSEMBLY INSTRUCTIONS

NOTE: BOARD MEANS PRINTED CIRCUIT BOARD.

## 1. Disassembly Flowchart

This flowchart indicates the disassembly steps to gain access to item(s) to be serviced. When reassembling, follow the steps in reverse order. Bend, route, and dress the cables as they were originally.


## 2. Disassembly Method

| ID/ <br> LOC. <br> No. | PART |  |  | Fig. <br> No. |  |  | REMOVE/*UNHOOK/ <br> UNLOCK/RELEASE/ <br> UNPLUG/DESOLDER | Note |
| :---: | :--- | :---: | :--- | :---: | :---: | :---: | :---: | :---: |
|  | Cover Top | D1 | 7(S-1) | --- |  |  |  |  |
| $[2]$ | Panel Front | D2 | (S-2), *5(L-1), *3(L-2), <br> *CN1231 | $1-1$ <br> $1-2$ <br> $1-2$ <br> $1-3$ |  |  |  |  |
| $[3]$ | Front <br> Bracket | D2 | 3(S-3), (S-4), Front <br> Support | --- |  |  |  |  |
| $[4]$ | Jack <br> Bracket | D3 | (S-5) | --- |  |  |  |  |
| $[5]$ | BOARD <br> Front Jack | D3 | Jack Plate Earth | --- |  |  |  |  |
| $[6]$ | DVD <br> Mechanism <br> \& DVD <br> Main <br> BOARD <br> Assembly | D4 | (S-6), 2(S-7), 2(S-8), <br> 2(S-9), *CN101, <br> *CN502-D, *CN701, <br> *CN901, Mecha Plate <br> Earth | 4 |  |  |  |  |
| $[7]$ | Dust Cover | D4 | Hook |  |  |  |  |  |
| $[8]$ | Fan Holder | D5 | 2(S-10), *CN1002 | --- |  |  |  |  |
| $[9]$ | Motor DC <br> Fan | D5 | 2(S-11) | --- |  |  |  |  |


| ID/ <br> LOC. <br> No. | PART |  |  |  |
| :---: | :--- | :--- | :--- | :--- |

## Note:

(1): Identification (location) No. of parts in the figures
(2): Name of the part
(3): Figure Number for reference
(4): Identification of parts to be removed, unhooked, unlocked, released, unplugged, unclamped, or desoldered.
$P=$ Spring, $L=$ Locking Tab, $S=$ Screw, CN=Connector
*=Unhook, Unlock, Release, Unplug, or Desolder e.g. 6(S-1) = six Screws (S-1),

5(L-1) = five Locking Tabs (L-1)
(5): Refer to "Reference Notes."

## Reference Notes

CAUTION 1: Locking Tabs (L-1) and (L-2) are fragile.
Be careful not to break them.
1-1. Release five Locking Tabs (L-1).
1-2. Release three Locking Tabs (L-2).
1-3. Disconnect Connector (CN1231) and remove the Panel Front.
2. When reassembling, solder wire jumpers as shown in Fig. D8.
3. Before installing the Deck Assembly, be sure to place the pin of LD-SW on BOARD AV as shown in Fig. D8. Then, install the Deck Assembly while aligning the hole of Cam Gear with the pin of LDSW, the shaft of Cam Gear with the hole of LD-SW as shown in Fig. D8.
4. The DVD Mechanism \& DVD Main BOARD Assembly is adjusted as a unit at factory. Therefore, do not disassemble it.
Replace the DVD Mechanism \& DVD Main BOARD Assembly as a unit.






Fig. D8


## 3. How to Eject Manually

Note: When rotating the gear, be careful not to damage the gear.

1. Remove the Cover Top, Panel Front, Front Bracket, DVD Mechanism \& DVD Main BOARD Assembly.
2. Remove the Dust Cover.
3. Rotate the gear in the direction of the arrow manually as shown below.
4. Pull the tray out manually and remove a disc.


## ELECTRICAL ADJUSTMENT INSTRUCTIONS

NOTE: BOARD MEANS PRINTED CIRCUIT BOARD.

## NOTE:

1.Electrical adjustments are required after replacing circuit components and certain mechanical parts. It is important to do these adjustments only after all repairs and replacements have been completed. Also, do not attempt these adjustments unless the proper equipment is available.
2.To perform these alignment / confirmation procedures, make sure that the tracking control is set in the center position: Press either [PROGRAM V ] or [PROGRAM $へ$ ] button on the front panel first, then the [ $\triangleright$ ] (VCR) button on the front panel.

## Test Equipment Required

1.Oscilloscope: Dual-trace with 10:1 probe,

V-Range: 0.001~50V/Div.,
F-Range: DC~AC-20MHz
2.Alignment Tape (FL6A)

## Head Switching Position Adjustment

## Purpose:

To determine the Head Switching position during playback.

## Symptom of Misadjustment:

May cause Head Switching noise or vertical jitter in the picture.

| Test point | Adj.Point | Mode | Input |
| :---: | :---: | :---: | :---: |
| $\begin{gathered} \text { J184(AV1-V-OUT) } \\ \text { TP504(RF-SW) } \\ \text { GND } \end{gathered}$ | VR501 <br> (Switching Point) (BOARD AV) | $\begin{aligned} & \text { PLAY } \\ & \text { (SP) } \end{aligned}$ | ----- |
| Tape | Measurement Equipment |  |  |
| FL6A | Oscilloscope | $\begin{array}{r} 6 . \\ (416 \end{array}$ | $\begin{aligned} & =1 \mathrm{H} \\ & 64 \mu \mathrm{~s}) \end{aligned}$ |
| Connections of Measurement Equipment |  |  |  |
| BOARD <br> AV |  |  |  <br> ig. (+) |



## Reference Notes:

Playback the Alignment tape and adjust VR501 so that the V -sync front edge of the CH 1 video output waveform is at the $6.5 \mathrm{H} \pm 1 \mathrm{H}(416 \mu \mathrm{~s} \pm 64 \mu \mathrm{~s})$ delayed position from the rising edge of the CH 2 head switching pulse waveform.

## HOW TO INITIALIZE THE DVD RECORDER \& VCR

To put the program back at the factory-default, initialize the DVD recorder \& VCR as the following procedure.

## < DVD Section >

1. Turn the DVD recorder on.
2. Confirm that no disc is loaded or that the disc tray is open. To put the DVD recorder into the Version display mode, press [DVD], [INSTANT SKIP], [1], [2], and [3] buttons on the remote control unit in that order.
Fig. a appears on the screen.
*1: "*******" differs depending on the models.
*2: Firmware Version differs depending on the models, and this indication is one example.


Fig. a Version Display Mode Screen
3. Press [ENTER] button, then the DVD recorder starts initializing. When the initializing is completed, the DVD recorder exits the Version display mode and turns off the power automatically.

* To move into the Normal mode from the Version display mode, press [RETURN] button on the remote control unit instead of [ENTER] button.
* When [I/山] button is pressed before [ENTER] button is pressed, the DVD recorder exits the Version display mode, then the power turns off.


## FIRMWARE RENEWAL MODE

1. Turn the power on and remove the disc on the tray.
2. To put the DVD recorder into version up mode, press [INSTANT SKIP], [6], [5], and [4] buttons on the remote control unit in the order. Then the tray will open automatically.
Fig. a appears on the screen and Fig. b appears on the VFD.


Fig. a Version Up Mode Screen

$$
I-11 \pi
$$

Fig. b VFD in Version Up Mode
3. Load the disc for version up.

Fig. c appears on the screen. The file on the top is highlighted as the default.
When there is only one file to exist, Step 4 will start automatically.


Fig. c Update Disc Screen
4. Select the firmware version pressing arrow buttons, then press [ENTER].
Fig. d appears on the screen and Fig. e appears on the VFD. The DVD recorder starts updating.

## About VFD indication of Fig. e:

1) When Fig. $d$ is displayed on the screen, "F-UP" is displayed on the VFD.
2) When "Firmware Updating... XX\% Complete." is displayed on the screen, " 34280 " is displayed on the VFD.


Fig. d Programming Mode Screen


Fig. e VFD in Programming Mode (Example)
The appearance shown in (*1) of Fig. $d$ is described as follows.

| No. | Appearance | State |
| :---: | :--- | :--- |
| 1 | File Loading... | Sending files into the memory |
| 2 | Firmware <br> Updating... <br> XX\% Complete. | Writing new version data |
| --- | Firmware <br> Update Failure | Failed in updating |

5. After updating is finished, the tray opens automatically. At this time, no button is available.
6. Pull out the AC code once, then insert it again.

## REMOTE CONTROL KEY CODE



NEC Format

| Key No. | Name | Code |
| :---: | :---: | :---: |
| 1 | OPEN/CLOSE | 45BC-11 |
| 2 | INPUT SELECT | 45BC-0F |
| 3 | HDMI | 45BC-B0 |
| 4 | ON/STANDBY | 45BC-12 |
| 5 | 1 | 45BC-01 |
| 6 | 2 | 45BC-02 |
| 7 | 3 | 45BC-03 |
| 8 | PROG. UP | 45BC-1E |
| 9 | 4 | 45BC-04 |
| 10 | 5 | 45BC-05 |
| 11 | 6 | 45BC-06 |
| 12 | PROG. DOWN | 45BC-1F |
| 13 | 7 | 45BC-07 |
| 14 | 8 | 45BC-08 |
| 15 | 9 | 45BC-09 |
| 16 | TIME SLIP | 45BC-1A |
| 17 | SAT.LINK | 45BC-1D |
| 18 | 0 | 45BC-00 |
| 19 | CLEAR | 45BC-53 |
| 20 | INFO | 45BC-3F |
| 21 | TEXT | 45BC-23 |
| 22 | AUDIO | 45BC-D3 |
| 23 | SUBTITLE | 45BC-D5 |
| 24 | GUIDE | 45BC-6D |
| 25 | TOP MENU | 45BC-D0 |
| 26 | CURSOR UP | 45BC-C0 |
| 27 | DISC MENU | 45BC-D1 |
| 28 | CURSOR LEFT | 45BC-CC |
| 29 | ENTER | 45BC-44 |
| 30 | CURSOR RIGHT | 45BC-C4 |
| 31 | DISPLAY | 45BC-5A |
| 32 | CURSOR DOWN | 45BC-C8 |
| 33 | RETURN | 45BC-D2 |
| 34 | RED | 45BC-2A |
| 35 | GREEN | 45BC-2B |
| 36 | YELLOW(MODE) | 45BC-2C |
| 37 | BLUE(SEARCH) | 45BC-29 |
| 38 | REV | 45BC-98 |
| 39 | PLAY | 45BC-13 |
| 40 | FWD | 45BC-9A |
| 41 | SKIP DOWN | 45BC-84 |
| 42 | STOP | 45BC-16 |
| 43 | SKIP UP | 45BC-80 |
| 44 | PAUSE | 45BC-17 |
| 45 | VCR | 45BC-1B |
| 46 | DVD | 45BC-18 |
| 47 | INSTANT SKIP | 45BC-5B |
| 48 | DUBBING | 45BC-56 |
| 49 | --- | --- |
| 50 | REC | 45BC-15 |
| 51 | REC MODE | 45BC-A7 |
| 52 | SETUP | 45BC-52 |
| 53 | TIMER SET | 45BC-67 |
| 54 | TIMER PROG. | 45BC-40 |
| 55 | 1.3x/0.8x PLAY | 45BC-AA |

## TROUBLESHOOTING

## NOTE: BOARD MEANS PRINTED CIRCUIT BOARD.

## 1 Power Supply Section

## FLOW CHART NO. 1



Check each rectifying circuit of secondary circuit and replace P1(AV ASSEMBLY) if defective.

FLOW CHART NO. 2


## FLOW CHART NO. 3



## FLOW CHART NO. 4

When buzz sound can be heard in the vicinity of power circuit.

Check if there is short circuit on the rectifying diode and the circuit in each rectifying circuit of secondary side, and replace P1(AV ASSEMBLY) if defective. (D013, D014, D016, D018, D019, D1008, D1016, D1030, D1031, D1032, IC1103, IC1104, IC1800, Q1100, Q1105, Q1106, Q1110, Q1114, Q1508, Q1511, Q1513, Q1516, Q1517, Q1520, Q1521, Q1527)

## FLOW CHART NO. 5



## FLOW CHART NO. 6

$\mathrm{P}-\mathrm{ON}+15 \mathrm{~V}$ is not outputted.


Check for load circuit short-circuiting or leak, and replace P1(AV ASSEMBLY) if defective.

## FLOW CHART NO. 7



## FLOW CHART NO. 8



## FLOW CHART NO. 9

P-ON+9V is not outputted.


## FLOW CHART NO. 10

$\mathrm{P}-\mathrm{ON}+5 \mathrm{~V}$ (DECK) is not outputted.


## FLOW CHART NO. 11

$\mathrm{AL}+5 \mathrm{~V}$ is not outputted.


## FLOW CHART NO. 12



FLOW CHART NO. 13


FLOW CHART NO. 14


Check Q1521 and their periphery, and replace P1(AV ASSEMBLY) if defective.

FLOW CHART NO. 15


FLOW CHART NO. 16
$\mathrm{P}-\mathrm{ON}+10 \mathrm{~V}$ is not outputted.


FLOW CHART NO. 17


## FLOW CHART NO. 18



Check Q1527, Q1528 and their periphery, and replace P1(AV ASSEMBLY) if defective.

## FLOW CHART NO. 19



## FLOW CHART NO. 20



## 2 DVD Section

## FLOW CHART NO. 1

The key operation is not functioning.


## FLOW CHART NO. 2



No DVD operation is possible from the remote control. (Operation is possible from the unit.)


Replace P1(AV ASSEMBLY) or P2(DVD MECHANISM \& DVD MAIN BOARD ASSEMBLY).

## FLOW CHART NO. 3

The [No Disc] indication.
Both picture and sound do not operate normally.

Replace the P2(DVD MECHANISM \& DVD MAIN BOARD ASSEMBLY).

## FLOW CHART NO. 4

VIDEO E-E does not appear normally.



| Are the video signals shown above inputted into each pin of IC1509? |  |  | No |
| :---: | :---: | :---: | :---: |
| IC1509 | 51PIN | VIDEO-Y(I/P)-OUT |  |
| IC1509 | 55PIN | VIDEO-Y(I)-OUT |  |
| IC1509 | 52PIN | VIDEO-Pr/Cr-OUT |  |
| IC1509 | 53PIN | VIDEO-Pb/Cb-OUT |  |
| IC1509 | 57PIN | VIDEO-C-OUT |  |

Check the line between each pin of CN1502 and each pin of IC1509, and replace P1(AV ASSEMBLY) if defective.

| CN1502 | 7PIN $\rightarrow$ IC1509 51PIN | VIDEO-Y (I/P)-OUT |
| :--- | :--- | :--- |
| CN1502 | 1PIN $\rightarrow$ IC1509 55PIN | VIDEO-Y(I)-OUT |
| CN1502 | 5PIN $\rightarrow$ IC1509 52PIN | VIDEO-Pr/Cr-OUT |
| CN1502 | 3PIN $\rightarrow$ IC1509 53PIN | VIDEO-Pb/Cb-OUT |
| CN1502 | 9PIN $\rightarrow$ IC1509 57PIN | VIDEO-C-OUT |



Is 5V voltage supplied to $\operatorname{Pin}(27,29,47,63)$ of IC1509?
Is 9 V voltage supplied to $\operatorname{Pin}(75)$ of IC1509?
No
Check the ECO +5 V , ECO +9 V line and replace P1(AV ASSEMBLY) or P3(PW/SW ASSEMBLY) if defective.

Are the composite video signals outputted to $\quad$ No $\quad$ Check the periphery of JK1504 from Pin (30) of IC1509


## FLOW CHART NO. 6


(B)


## FLOW CHART NO. 7

Audio is not outputted during playback.
Set the disc on the disc tray, and playback it.
(DVD MODE)
(DVD MODE)


| Are the analog audio signals outputted to each pin <br> of IC1509? |
| :--- | :--- |
| IC1509 73,74PIN AUDIO-OUT 1 (AV1) |
| IC1509 71,72PIN AUDIO-OUT 2 (AV2) |
| IC1509 67,68PIN AUDIO-OUT (REAR) |

Is 5V voltage supplied to $\operatorname{Pin}(27,29,47,63)$ of IC1509?
Is 9 V voltage supplied to $\operatorname{Pin}(75)$ of IC1509?


Replace P1(AV ASSEMBLY).

Check the $\mathrm{ECO}+5 \mathrm{~V}, \mathrm{ECO}+9 \mathrm{~V}$ line and replace P 1 (AV ASSEMBLY) if defective.
Are the audio signals outputted to the specific output terminal?

Are the audio signals outputted to the audio terminal (JK1504)?
Are the audio signals outputted to the audio terminal (JK2001)?

Are the audio signals outputted to the audio terminal (JK1502)?

Check the periphery between $\operatorname{Pin}(73,74)$ of IC1509 and the audio terminal (JK1504), and replace P1(AV ASSEMBLY) if defective.
Check the periphery between $\operatorname{Pin}(\overline{1}, 72)$ of $\overline{1} 1509$ and the audio terminal (JK2001), and replace P1(AV ASSEMBLY) if defective.
Check the periphery between $\operatorname{Pin}(67,68)$ of IC1509 and the audio terminal (JK1502), and replace P1(AV ASSEMBLY) if defective.

## 3 VCR Section

FLOW CHART NO. 1
The key operation is not functioning.
the key switches normal?
Re-install some key switches correctly or replace P1(AV ASSEMBLY).


Check the key switches and their periphery, and replace P1(AV ASSEMBLY) if defective.


## FLOW CHART NO. 2

No VCR operation is possible from the remote control. (Operation is possible from the unit.)


## FLOW CHART NO. 3

Cassette tape can not be loaded.


## FLOW CHART NO. 4

Cassette tape is ejected right after the loading.


## FLOW CHART NO. 5



## FLOW CHART NO. 6



Replace DECK ASSEMBLY (1B1).

## FLOW CHART NO. 7



## FLOW CHART NO. 8



FLOW CHART NO. 9



FLOW CHART NO. 11


FLOW CHART NO. 12
Hi-Fi audio can not be recorded normally. (E-E mode is normal.)


FLOW CHART NO. 13


## FLOW CHART NO. 14



## FLOW CHART NO. 15

Audio can not be playbacked normally in the linear audio mode. (E-E mode is normal.)


## FUNCTION INDICATOR SYMBOLS

## ＜VCR Section

## Note：

If a mechanical malfunction occurs，the power is turned off．When the power comes on again after that by pressing［ı／山］button，an error message is displayed on the TV screen for 5 seconds．

| MODE | INDICATOR ACTIVE |
| :---: | :---: |
| When reel or capstan mechanism is not functioning correctly | ＂스 R＂is displayed on a TV screen．（Refer to Fig．1．） |
| When tape loading mechanism is not func－ tioning correctly | ＂스 T＂is displayed on a TV screen．（Refer to Fig．2．） |
| When cassette loading mechanism is not functioning correctly | ＂⿻上丨 C＂is displayed on a TV screen．（Refer to Fig．3．） |
| When the drum is not working properly | ＂스 D＂is displayed on a TV screen．（Refer to Fig．4．） |
| P－ON Power safety detection | ＂스 P＂is displayed on a TV screen．（Refer to Fig．5．） |

## TV screen

When reel or capstan mechanism is not functioning correctly


When tape loading mechanism is not functioning cor－ rectly

When the drum is not working properly


Fig． 4


Fig． 5
When cassette loading mechanism is not functioning correctly


## < DVD Section

Note: If an error occurs, a message with the error number appears on the screen.


| Message | Solution | Error No. | Error Description | Priority |
| :---: | :---: | :---: | :---: | :---: |
| Can not record on this disc. | Insert the recordable disc, and ensure the disc status satisfies the recording requirements. | 1 | An error occurs during data reading. | - |
|  |  | 2 | There is no reply for 15 seconds in Test Unit Ready. | - |
|  |  | 3 | Cannot write the data after trying three times. | - |
|  |  | 4 | An error occurs with OPC. | - |
|  |  | 5 | During recovery in a record. | - |
|  |  | 6 | An error occurs even if recovery has been tried three times. | - |
|  |  | 7 | An error occurs in a format. | - |
|  |  | 8 | It cannot start an encode. | - |
|  |  | 9 | NV_PCK/RDI_PCK is not in encoded data. | - |
|  |  | 10 | Encode Pause condition continued for 10 minutes. | - |
|  |  | 11 | Encode Pause condition continued in normal REC condition for 10 minutes. | - |
|  |  | 12 | Difference in the address and can not get Stream ID of RDI/VIDEO. | - |
|  |  | 13 | It is a reply that "ATAPI is not readable." | - |
|  |  | 14 | Cannot write the data after recovering SMALL VMGI. | - |
|  |  | 15 | Cannot write the data after DVD-R Reverse Track. | - |
|  |  | 16 | An error occurs in Finalize Close. | - |
|  |  | 17 | An error occurs in Rec Stop Close. | - |
|  |  | 18 | An error occurs in PCA Full (DVD_R). | - |
|  |  | 19 | Safety Stop occurs during editing. | - |
|  |  | 20 | High Speed Disc. | 2 |
|  |  | 21 | The disc is not formatted. | 5 |
|  |  | 22 | Disc Error has occurred. | 3 |
|  |  | 23 | The -R Disc of VR Mode. | 6 |
|  |  | 24 | The disc except for finalized DVD-R/RW/ +R/+RW. | 1 |
| This program is not allowed to be recorded. | You cannot record copy prohibited programs. | 25 | During the Macrovision picture input. | 11 |
|  |  | 26 | During the CGMS picture input. | 12 |
| This program is not recordable in Video mode. | Set "DVD-RW Recording Format" to "VR mode". | 27 | During the CGMS picture (possible to record once) input. (Video Format Disc) | 12 |
| This program is not allowed to be recorded on this disc. | Insert a ver.1.1 CPRM compatible DVD-RW disc. | 28 | During the CGMS picture (possible to record once) input. (Disc which is not for the correspondence to VR Format CPRM) | 12 |


| Message | Solution | Error No. | Error Description | Priority |
| :---: | :---: | :---: | :---: | :---: |
| This disc is protected and not recordable. | Release the disc protect setting in the Disc Setting menu. | 29 | Disc Protected Disc. | 7 |
| Disc is full. <br> (No area for new recording) | Insert the recordable disc with enough recording space. | 30 | No available recording space. | 5 |
| You cannot record more than 99 titles on one disc. (The maximum is 99.) | Delete unnecessary titles. | 31 | Its recording capacity has been reached. (Video Format Disc) | 7 |
|  |  | 32 | Its recording capacity has been reached. (VR Format Disc) | 8 |
| You cannot record more than <br> 999 chapters on one disc. <br> (The maximum is 999.) | Delete unnecessary chapter markers. | 33 | The 999 chapter has been reached. (VR Format Disc) | 9 |
| You cannot record on this disc as Control Information is full. | Delete unnecessary titles. | 34 | There is not space to record field of control information. | 10 |
| You cannot record on the disc as Power Calibration Area is full. | Insert a new disc. | 35 | PCA is Full. (in REC start) | 4 |
| This disc is already finalized. | Release the finalizing for this disc. | 36 | It is finalized. (Video Format Disc) | 6 |
| Can not record on this disc. | Repeat the same operation. | 37 | Access to Memory Area range outside. | - |
|  |  | 38 | Sector Address is wrong. | - |
|  |  | 39 | BUP writing error of chapter editing. | - |
| You cannot record more than 49 titles on one disc.(The maximum is 49.) | Delete unnecessary titles. | 43 | The 49 titles has been reached. (+VR Format) | 9 |
| You cannot record more than 254 chapters on one disc. (The maximum is 254.) | Delete unnecessary chapter marks. | 44 | The 254 chapter has been reached. (+VR Format Disc) | 10 |
| This program is not recordable in +VR mode. | Set "DVD-RW Recording Format" to "VR mode". | 45 | During the CGMS picture (possible to record once) input. (+VR Format Disc) | 12 |
| The disc has no recording compatibility. (Set "Make Recording Compatible" to "ON" to convert the disk.) | Please make the "Make Recording Compatible" setting "ON" when you want to add a postscript. | 46 | A postscript tried to be added to + VR Format Disc where different Title Menu from this machine when the Make Recording Compatible setting was turned off was recorded. | 7 |

If an error occurs during the timer recording, one of the following error numbers ( 40 to 42 ) or the above error messages (error number: 1 to 39 and 43 to 46 ) is displayed on the recording menu after timer recording.
(Once the screen of the program line is exited, the program line for the error will be cleared.)
(No Error Message is displayed for the error No. 40 ~ 42.)


The error program will be displayed in gray with an error number.

| Message | Solution | Error <br> No. | Error Description | Priority |
| :--- | :--- | :--- | :--- | :---: |
| Error message is not <br> displayed. | - Set the timer programming <br> correctly. <br> - Set the timer programming <br> before the start time. <br> - Insert a recordable videotape <br> with a record tab. | 40 | - Some portion has not been recorded <br> because of program overlapping. <br> - Recording did not start at the start time. <br> - No Videotape is inserted. <br> Videotape ran out during recording. | - |
|  | Turn the power on and set the <br> clock correctly then set timer <br> programming again. | 41 | Power failed | - |
|  | Insert the recordable disc. | 42 | No disc when recording | - |

Sub System Control Block Diagram
NOTE: BOARD MEANS PRINTED CIRCUIT BOARD.

Digital Signal Process Block Diagram
NOTE: BOARD MEANS PRINTED CIRCUIT BOARD.

1-12-3
Video Selector Block Diagram
NOTE: BOARD MEANS PRINTED CIRCUIT BOARD.

Video Block Diagram
NOTE: BOARD MEANS PRINTED CIRCUIT BOARD.



Audio Selector Block Diagram
NOTE: BOARD MEANS PRINTED CIRCUIT BOARD.


Hi-Fi Audio Block Diagram
NOTE: BOARD MEANS PRINTED CIRCUIT BOARD.


Power Supply Block Diagram
NOTE: BOARD MEANS PRINTED CIRCUIT BOARD. CAUTION!
Fixed voltage (or Auto voltage selectable) power supply circuit is used in this unit.
If Main Fuse (F100) is blown, check to see that all components in the power supply
circuit are not defective before you connect the AC plug to the AC power supply.
Otherwise it may cause some components in the power supply circuit to fail.

NOTE:
The voltage for parts in hot circuit is measured using
The voltage for parts in hot circuit is measured using
hot GND as a common terminal.
CAUTION!
For continued protection against fire hazard,
replace only with the same type fuse.
HOTCIRCUIT. BE CAREFUL:_-_-_-.
Sub Power Supply Block Diagram
NOTE: BOARD MEANS PRINTED CIRCUIT BOARD.

DTV Module Block Diagram


## SCHEMATIC DIAGRAMS / BOARD'S AND TEST POINTS

NOTE: BOARD MEANS PRINTED CIRCUIT BOARD.

## Standard Notes

## WARNING

Many electrical and mechanical parts in this chassis have special characteristics. These characteristics often pass unnoticed and the protection afforded by them cannot necessarily be obtained by using replacement components rated for higher voltage, wattage, etc. Replacement parts that have these special safety characteristics are identified in this manual and its supplements; electrical components having such features are identified by the mark " $\triangle$ " in the schematic diagram and the parts list. Before replacing any of these components, read the parts list in this manual carefully. The use of substitute replacement parts that do not have the same safety characteristics as specified in the parts list may create shock, fire, or other hazards.

## Notes:

1. Do not use the part number shown on these drawings for ordering. The correct part number is shown in the parts list, and may be slightly different or amended since these drawings were prepared.
2. All resistance values are indicated in ohms $\left(K=10^{3}, M=10^{6}\right)$.
3. Resistor wattages are $1 / 4 \mathrm{~W}$ or $1 / 6 \mathrm{~W}$ unless otherwise specified.
4. All capacitance values are indicated in $\mu \mathrm{F}$ ( $\mathrm{P}=10^{-6} \mu \mathrm{~F}$ ).
5. All voltages are DC voltages unless otherwise specified.
6. Electrical parts such as capacitors, connectors, diodes, IC's, transistors, resistors, switches, and fuses are identified by four digits. The first two digits are not shown for each component. In each block of the diagram, there is a note such as shown below to indicate these abbreviated two digits.

## LIST OF CAUTION, NOTES, AND SYMBOLS USED IN THE SCHEMATIC DIAGRAMS ON THE FOLLOWING PAGES:

## 1. CAUTION:

FOR CONTINUED PROTECTION AGAINST FIRE HAZARD, REPLACE ONLY WITH THE SAME TYPE FUSE.

## 2. CAUTION:

Fixed Voltage (or Auto voltage selectable) power supply circuit is used in this unit.
If Main Fuse (F1001) is blown, first check to see that all components in the power supply circuit are not defective before you connect the AC plug to the AC power supply. Otherwise it may cause some components in the power supply circuit to fail.

## 3. Note:

1. Do not use the part number shown on the drawings for ordering. The correct part number is shown in the parts list, and may be slightly different or amended since the drawings were prepared.
2. To maintain original function and reliability of repaired units, use only original replacement parts which are listed with their part numbers in the parts list section of the service manual.

## 4. Voltage indications for PLAY and REC modes on the schematics are as shown below:


< DVD Section >
 is not consistent here.
 modes

Unit: Volts Indicates that the voltage is not consistent here.

Unit: Volts


## 6. Test Point Information

: Indicates a test point with a jumper wire across a hole in the BOARD.$\square>$ : Used to indicate a test point with a component lead on foil side.
: Used to indicate a test point with no test pin.
: Used to indicate a test point with a test pin.
AV 1/10 Schematic Diagram < VCR Section >

AV 2/10, POWER SWITCH \& SENSOR Schematic Diagram < VCR Section >
NOTE: BOARD MEANS PRINTED CIRCUIT BOARD.

AV 3/10 Schematic Diagram < VCR Section >








POWER SUPPLY Schematic Diagram < VCR Section >
CAUTION !
For continued protection against fire hazard,
For continued protection against fuse
replace only with the same type fuse
NOTE:
The voltage for parts in hot circut
hot GND as a common terminal.
NOTE:

FRONT JACK Schematic Diagram < VCR Section >
NOTE: BOARD MEANS PRINTED CIRCUIT BOARD. SWITCH \& FUNCTION Schematic Diagram < VCR Section > VCR am r

REAR JACK Schematic Diagram＜VCR Section＞
DVD MAIN 1/7 Schematic Diagram < DVD Section >

The order of pins shown in this diagram is different from that of actual IC101.
IC101 is divided into six and shown as IC101 $(1 / 6) \sim$ IC101 ( $6 / 6$ ) in this DVD Main Schematic Diagram Section.

DVD MAIN $2 / 7$ Schematic Diagram < DVD Section >
NOTE:
The order of pins shown in this diagram is different from that of actual IC101.
IC101 is divided into six and shown as IC101 (1/6) $\sim$ IC101 $(6 / 6)$ in this DVD Main Schematic Diagram Section.

DVD MAIN 3/7 Schematic Diagram < DVD Section >
NOTE: BOARD MEANS PRINTED CIRCUIT BOARD.
*1 NOTE:
The order of pins shown in this diagram is different from th The order of pins shown in this diagram is different from that of actual IC101.
IC101 is divided into six and shown as IC101 (1/6) $\sim$ IC101 $(6 / 6)$ in this DVD Main Schematic Diagram Section.

DVD MAIN 4／7 Schematic Diagram＜DVD Section＞
NOTE：BOARD MEANS PRINTED CIRCUIT BOARD

DVD MAIN 5/7 Schematic Diagram < DVD Section >
NOTE: BOARD MEANS PRINTED CIRCUIT BOARD.


DVD MAIN 7/7 Schematic Diagram < DVD Section >
NOTE: BOARD MEANS PRINTED CIRCUIT BOARD.

DTV MODULE UNIT Schematic Diagram



1-13-26

ITED CIRCUIT BOARD.

BE9N00F01021B
board rear Jack bottom View
NOTE: BOARD MEANS

BOARD SWITCH Bottom View




## WAVEFORMS

## NOTE:

Input: COLOR BAR SIGNAL (WITH 1KHz AUDIO SIGNAL)


WF1 UPPER Pin 56 of IC301
WF2 LOWER TP504


WF3 UPPER TP301
WF2 LOWER TP504


WF4 Pin 7 of CN1502


wF9 Pin 17 of CN1502


WF10 Pin 28 of CN1503


wF8 Pin 5 of CN1502

Wiring $\mathbf{1 / 2}$ Diagram
NOTE: BOARD MEANS PRINTED CIRCUIT BOARD.


## Wiring 2/2 Diagram

## IC PIN FUNCTION DESCRIPTIONS

## < VCR Section > <br> IC501 ( SERVO / SYSTEM CONTROL )

| Pin No. | $\begin{aligned} & \hline \text { IN/ } \\ & \text { OUT } \end{aligned}$ | Signal Name | Function |
| :---: | :---: | :---: | :---: |
| 1 | IN | SC2-IN | Input Signal from Pin 8 of SCART2 |
| 2 | IN | PG-DELAY | Video Head Switching Pulse Signal Adjusted Voltage |
| 3 | IN | $\begin{aligned} & \text { DVD-POW- } \\ & \text { SAF } \end{aligned}$ | DVD P-ON Power Detection Input Signal |
| 4 | IN | END-S | Tape End Position Detect Signal |
| 5 | IN | AFC | Tuner Voltage Input Signal |
| 6 | IN | V-ENV | Video Envelope Comparator Signal |
| 7 | IN | KEY-1 | Key Data Input 1 |
| 8 | IN | KEY-2 | Key Data Input 2 |
| 9 | IN | LD-SW | Deck Mode Position Detector Signal |
| 10 | - | NU | Not Used |
| 11 | OUT | FANCONT1 | Fan On Control Signal |
| 12 | - | NU | Not Used |
| 13 | OUT | D-V- SYNC | Dummy V-sync Output |
| 14 | IN | REMOTE | Remote Signal Input |
| 15 | OUT | C-ROTA | Color Phase Rotary Changeover Signal |
| 16 | OUT | H-A-SW | Video Head Amp Switching Pulse |
| 17 | IN | H-A-COMP | Head Amp Comparator Signal |
| 18 | OUT | RF-SW | Video Head Switching Pulse |
| 19 | OUT | Hi-Fi-H-SW | HiFi Audio Head Switching Pulse |
| 20 | - | NU | Not Used |
| 21 | - | NU | Not Used |
| 22 | - | NU | Not Used |
| 23 | - | NU | Not Used |
| 24 | - | NU | Not Used |
| 25 | OUT | 1V2CONT | 1.2V Regulator Control Signal |
| 26 | OUT | DVD- <br> AUDIO- <br> MUTE | DVD Audio Mute Control Signal (Mute="H") |
| 27 | OUT | VCR-AUDIOMUTE | VCR Audio Mute Control Signal (Mute="H") |


| Pin <br> No. | IN/ |
| :---: | :---: | :--- | :--- |
| OUT |  | | Signal <br> Name |
| :--- |


| Pin No. | $\begin{array}{\|c\|} \hline \text { IN/ } \\ \text { OUT } \end{array}$ | Signal Name | Function |
| :---: | :---: | :---: | :---: |
| 58 | IN | C-SYNC | Composite Synchronized Pulse |
| 59 | OUT | POW-SW | Power Switching Signal |
| 60 | OUT | $\begin{aligned} & \text { REG- } \\ & \text { CONT } \end{aligned}$ | Power Regulator Control Signal |
| 61 | IN | SECAM-H | SECAM Mode at High |
| 62 | OUT | TRICK-H | Special playback $=$ " H " in SECAM Mode |
| 63 | OUT | $\begin{aligned} & \text { SYS- } \\ & \text { RESET } \end{aligned}$ | System Reset Signal |
| 64 | IN | RDY | Ready/Busy Communication Control with Main Micro Controller |
| 65 | OUT | SUB-TXD | Transmission Data to Main Micro Controller |
| 66 | IN | SUB-RXD | Reception Data from Main Micro Controller |
| 67 | OUT | SUB-SCLK | Communication Clock with Main Micro Controller |
| 68 | OUT | DRV-DATA | VFD Driver IC Control Data |
| 69 | OUT | DRV-STB | VFD Driver IC Chip Select Signal |
| 70 | OUT | DRV-CLK | VFD Driver IC Control Clock |
| 71 | OUT | IIC-BUS | IIC BUS Serial Clock |
| 72 | $\begin{aligned} & \hline \text { IN/ } \\ & \mathrm{OUT} \end{aligned}$ | $\begin{aligned} & \text { IIC-BUS } \\ & \text { SDA } \end{aligned}$ | IIC BUS Serial Data |
| 73 | - | NU | Not Used |
| 74 | - | NU | Not Used |
| 75 | OUT | P-ON-H | Power On Signal to High |
| 76 | OUT | C-CONT | Capstan Motor Control Signal |
| 77 | OUT | D-CONT | Drum Motor Control Signal |
| 78 | OUT | C-F/R | Capstan Motor FWD/REV Control Signal (FWD="L"/ REV="H") |
| 79 | IN | S-REEL | Supply Reel Rotation Signal |
| 80 | IN | T-REEL | Take Up Reel Rotation Signal |
| 81 | OUT | $\begin{aligned} & \text { LM-FWD/ } \\ & \text { REV } \end{aligned}$ | Loading Motor Control Signal |
| 82 | OUT | $\begin{aligned} & \text { C-POW- } \\ & \text { SW } \end{aligned}$ | Capstan Power Switching Signal |
| 83 | IN | DVD-POWSAFETY3 | DVD P-ON Power Defection Input Signal 3 |
| 84 | - | NU | Not Used |
| 85 | - | NU | Not Used |
| 86 | IN | VCR-POWSAFETY | VCR P-ON Power Defection Input Signal |
| 87 | IN | C-FG | Capstan Motor Rotation Detection Pulse |


| Pin <br> No. | IN/ <br> OUT | Signal <br> Name | Function |
| :---: | :---: | :--- | :--- |
| 88 | - | AMPVss | Ground |
| 89 | IN | DVD-POW <br> SAFETY2 | DVD P-ON Power Defection <br> Input Signal2 |
| 90 | IN | D-PFG | Drum Motor Phase/ <br> Frequency Generator |
| 91 | - | AMPVREF <br> out | V-Ref for CTL AMP |
| 92 | - | AMPVREF <br> in | V-Ref for CTL AMP |
| 93 | - | P80/C | P80/C Terminal |
| 94 | IN/ <br> OUT | CTL (-) | Playback/Record Control <br> Signal (-) |
| 95 | IN/ <br> OUT | CTL (+) | Playback/Record Control <br> Signal (+) |
| 96 | - | AMPC | CTL AMP Connected <br> Terminal |
| 97 | - | CTL | To Monitor for CTL AMP <br> Output |
| 98 | - | AMPVcc | Always +5V with AC Plug <br> Connected |
| 99 | - | AVcc | Always +5V with AC Plug <br> Connected |
| 100 | IN | ST-S | Tape Start Position Defector <br> Signal |

IC612 ( VFD DRIVER )

| Pin <br> No. | $\begin{array}{\|c\|} \hline \text { IN/ } \\ \text { OUT } \end{array}$ | Signal Name | Function |
| :---: | :---: | :---: | :---: |
| 1 | OUT | POWERLED | POWER-LED Control Signal |
| 2 | OUT | DVD-LED | DVD-LED Control Signal |
| 3 | OUT | VCR-LED | VCR-LED Control Signal |
| 4 | - | NU | Not Used |
| 5 | IN | OSC | Oscillator Input |
| 6 | - | NU | Not Used |
| 7 | IN | DRV-DIN | Serial Data Input |
| 8 | IN | DRV-CLK | Serial Clock Input |
| 9 | IN | DRV-STB | Serial Interface Input |
| 10 | - | NU | Not Used |
| 11 | - | NU | Not Used |
| 12 | - | VSS | Ground |
| 13 | - | VDD | Power Supply |
| 14 | - | NU | Not Used |
| 15 | - | NU | Not Used |
| 16 | - | NU | Not Used |
| 17 | - | NU | Not Used |
| 18 | - | NU | Not Used |
| 19 | - | NU | Not Used |
| 20 | OUT | P1 | Segment Output Serial Data Input |
| 21 | OUT | P8 |  |
| 22 | OUT | P9 |  |
| 23 | OUT | P2 |  |
| 24 | OUT | P3 |  |
| 25 | OUT | P4 |  |
| 26 | OUT | P7 |  |
| 27 | OUT | P6 |  |
| 28 | OUT | P5 |  |
| 29 | - | NU | Not Used |
| 30 | - | VEE | Pull Down Level |
| 31 | - | NU | Not Used |
| 32 | - | NU | Not Used |
| 33 | - | NU | Not Used |
| 34 | - | NU | Not Used |
| 35 | - | NU | Not Used |
| 36 | OUT | 7G | Grid Output |
| 37 |  | 6G |  |
| 38 |  | 5G |  |
| 39 |  | 4G |  |
| 40 |  | 3G |  |
| 41 |  | 2G |  |
| 42 |  | 1G |  |
| 43 | - | VDD | Power Supply |


| Pin <br> No. | IN/ | SUT | Signal <br> Name |
| :---: | :---: | :---: | :---: |
| 44 | - | VSS | Function |

## LEAD IDENTIFICATIONS

KTA-1266-GR-AT/P KTC3198-GR-AT/P KTC3203-Y-AT/P KTC3266-Y-AT/P 2SC1815-Y(TE2 F T)

KTA1267-GR-AT/P KTA1273-Y-AT/P
KRC103M-AT/P
KRA103M-AT/P KRA104M-AT/P KTC3199-(BL,GR)-AT/P


E C B


E C B

E C B


KTA1281Y-AT/P PQ070XFC1SZF 2SK3566(Q)



PT204-6B-12
LA72648M-MPB-E
KIA4558F-EL/P
2SC3928A-T112-1R 2SC3928A-T112-1Z


UTC4580E


LA70100M-TRM-E


## LC74793JM-TLM-E RN1511(TE85R.F)



1: Anode
2: Cathode
3: Emitter
4: Collector


## Note:

A: Anode
K: Cathode
E: Emitter
C: Collector
B: Base
R: Reference
G: Gate
D: Drain
S: Source

(P1) AV ASSEMBLY

## (P4) BOARD SENSOR

## (P5) BOARD DTV MODULE UNIT

© (P1)
AV ASSEMBLY


## (P3) PW/SW ASSEMBLY

- (P3)

(P2) DVD MECHANISM \& DVD MAIN BOARD ASSEMBLY



## Packing



PRODUCT SAFETY NOTE: Products marked with a $\triangle$ have special characteristics important to safety. Before replacing any of these components, read carefully the product safety notice in this service manual. Don't degrade the safety of the product through improper servicing.

| $\triangle$ | Location No. | TSB P/N | Reference No. | Description |
| :---: | :---: | :---: | :---: | :---: |
|  | A-1X | P000502370 | 1VM121699 | PANEL FRONT E9NGOFD |
|  | A-3 | P000502120 | 1VM323985 | COVER TOP(H-BLACK) E3HE0JD |
|  | 1B1 | P000472770 | N25E1FL | DECK ASSEMBLY CZD014/ VM25E0 |
|  | B-15 | P000502130 | 1VM427939 | CUSHION RUBBER (TOP BOARD ASSEMBLY E3NGOFD) |
|  | B-25 | P000502100 | OVM416664C | CUSHION RUBBER E9400UD |
|  | FM1001 | P000502230 | MMEZR12XNR04 | MOTOR DC FAN 2D65BK100230 |
|  | W3 | P000502310 | WX1E3N00-003 | WIRE ASSY 30PIN FFC WX1E3NOO-003 |
|  | W8 | P000502330 | WX1E3N00-006 | WIRE ASSY 6PIN FFC WX1E3N0O006 |
|  | W11 | P000502280 | WPZ0331WJ001 | IEEE1394 CABLE JE-1710-9 |
| ACCESSORIES |  |  |  |  |
|  | X1 | P000502490 | NB348ED | REMOTE CONTROL UNIT NB348ED |
| $\triangle$ | X-2A | P000502380 | 1VMN25059 | OWNERS MANUAL(EN) E9NG0FD |
| $\triangle$ | X-2B | P000502390 | 1VMN25060 | OWNERS MANUAL(FR) E9NGOFD |
| $\triangle$ | X-2C | P000502400 | 1VMN25061 | OWNERS MANUAL(IT) E9NGOFD |
| $\triangle$ | X-2D | P000502410 | 1VMN25062 | OWNERS MANUAL(DE) E9NGOFD |
| $\triangle$ | X-2E | P000502420 | 1VMN25063 | OWNERS MANUAL(ES) E9NGOFD |
|  | X-3 | P000502430 | 1VMN25064 | QUICK GUIDE E9NGOFD |
|  | X-6 | P000460030 | WPZ0122LG001 | RF CORD PAL 1.2M |

## ELECTRICAL PARTS LIST

PRODUCT SAFETY NOTE: Products marked with a $\triangle$ have special characteristics important to safety. Before replacing any of these components, read carefully the product safety notice in this service manual. Don't degrade the safety of the product through improper servicing.

## NOTES:

1. Parts that are not assigned part numbers (---------) are not available.
2. Tolerance of Capacitors and Resistors are noted with the following symbols.
C..... $\pm 0.25 \%$
D..... $\pm 0.5 \%$
F..... $\pm 1 \%$
G..... $\pm 2 \%$
J...... $\pm 5 \%$
K..... $\pm 10 \%$
M..... $\pm 20 \%$
N..... $\pm 30 \%$
Z......80/-20\%

## DVD MECHANISM \& DVD MAIN BOARD ASSEMBLY

| $\triangle$ | Location <br> No. | TSB P/N | Reference No. | Description |
| :--- | :--- | :--- | :--- | :--- |
| $\triangle$ | P2 | P000502480 | N78EFEFN | DVD MECHANISM \& DVD MAIN <br> BOARD ASSEMBLY |

## AV ASSEMBLY

| $\triangle$ | Location No. | TSB P/N | Reference No. | Description |
| :---: | :---: | :---: | :---: | :---: |
| $\triangle$ | P1 | P000502440 | (Not Available) | AV ASSEMBLY Consists of the following |
|  | $\begin{array}{\|l} \text { P4 } \\ \text { P5 } \end{array}$ | $\begin{aligned} & \text { P000472720 } \\ & \text { P000502200 } \end{aligned}$ | 1VSA13519 <br> 1VSA17345 $\qquad$ <br> -------- | BOARD AV <br> BOARD SENSOR <br> BOARD DTV MODULE UNIT <br> BOARD REAR JACK <br> BOARD POWER SWITCH |

## BOARD AV

| $\triangle$ | Location <br> No. | TSB P/N | Reference No. | Description |
| :--- | :--- | :--- | :--- | :--- |
|  | -------- |  |  |  |
| Following parts are included in BOARD AV. | BOARD AV |  |  |  |
|  | SW521 | P000483300 | SST0101AL041 | TACT SWITCH SKQSAF001A |
|  | SW522 | P000483300 | SST0101AL041 | TACT SWITCH SKQSAF001A |
|  | SW525 | P000483300 | SST0101AL041 | TACT SWITCH SKQSAF001A |
|  | SW526 | P000483300 | SST0101AL041 | TACT SWITCH SKQSAF001A |
|  | SW527 | P000483300 | SST0101AL041 | TACT SWITCH SKQSAF001A |
|  | SW1501 | P000483300 | SST0101AL041 | TACT SWITCH SKQSAF001A |
|  | SW1502 | P000483300 | SST0101AL041 | TACT SWITCH SKQSAF001A |
| $\triangle$ | TU1800 | P000502270 | UTUNDVTMS004 | TUNER UNIT ENGF7710KF |

## BOARD SENSOR

| $\triangle$Location <br> No. | TSB P/N | Reference No. | Description |  |
| :--- | :--- | :--- | :--- | :--- |
|  | P4 | P000472720 | 1VSA13519 | BOARD SENSOR |

BOARD DTV MODULE UNIT

| $\triangle$ | Location <br> No. | TSB P/N | Reference No. | Description |
| :--- | :--- | :--- | :--- | :--- |
|  | P5 | P000502200 | 1VSA17345 | BOARD DTV MODULE UNIT |

BOARD POWER SWITCH

|  | Location No. | TSB P/N | Reference No. | Description |
| :---: | :---: | :---: | :---: | :---: |
|  |  | ------- | ---------- | BOARD POWER SWITCH |
| Following part is included in BOARD POWER SWITCH. |  |  |  |  |
|  | SW673 | P000483300 | SST0101AL041 | TACT SWITCH SKQSAF001A |

## PW/SW ASSEMBLY

| $\triangle$ | Location No. | TSB P/N | Reference No. | Description |
| :---: | :---: | :---: | :---: | :---: |
| $\triangle$ | P3 | P000502450 | (Not Available) | PW/SW ASSEMBLY Consists of the following |
|  |  |  |  | BOARD POWER SUPPLY <br> BOARD SWITCH <br> BOARD FUNCTION <br> BOARD FRONT JACK |

## BOARD POWER SUPPLY

| $\triangle$Location <br> No. | TSB P/N | Reference No. | Description |  |
| :--- | :--- | :--- | :--- | :--- |
|  |  | ------ | ------ | BOARD POWER SUPPLY |

Following parts are included in BOARD POWER SUPPLY.

| - | C1001 | P000493460 | CT2E683DC016 | $\begin{aligned} & \hline \hline \text { ACROSS THE LINE CAP. } \\ & 0.068 \mu \mathrm{~F} / 250 \mathrm{~V} \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: |
| $\triangle$ | C1006 | P000493450 | CCN2EMAOE222 | SAFTY CAP. $2200 \mathrm{pF} / 250 \mathrm{~V}$ |
| $\triangle$ | IC1001 | P000483270 | QPEWPS2561A1 | PHOTOCOUPLER PS2561A1(W) |
|  | L1003 | P000502460 | LLEGOZOY2025 | COIL LINE FILTER ST0703FT20- 036 53MH |
| $\triangle$ | Q1001 | P000502500 | QFWZ02SK3566 | FET 2SK3566(Q) |
| $\triangle$ | R1001 | P000493510 | RXX2565MGL01 | GLASS GLAZE RES. 1/2W J $5.6 \mathrm{M} \Omega$ |
| 4 | AC1001 | P000468380 | WAE0172LW011 | POWER CORD PE8G2CG9G0AB05 |
|  | F1001 | P000491500 | PDGJABONG162 | $\begin{aligned} & \text { FUSE TIME RAG } \\ & \text { FSL250V1.6A(EM) } \end{aligned}$ |
| 4 | SA1001 | P000457210 | NVQZ10D471KB | SURGE ABSORBER 470V+- 10PER |
|  | T0011 | P000502470 | LTT2PE0KT034 | TRANS POWER 8714 |
|  | W1 | P000502290 | WX1E3N00-001 | WIRE ASSEMBLY 34PIN FFC WX1E3NOO-001 |
|  | W4 | P000502510 | WX1E9N00-001 | WIRE ASSEMBLY 30PIN FFC WX1E9N00-001 |

BOARD SWITCH

| $\triangle$Location <br> No. | TSB P/N | Reference No. | Description |  |
| :--- | :--- | :--- | :--- | :--- |
|  | ------------- |  |  | BOARD SWITCH |
| Following parts are included in BOARD SWITCH. |  |  |  |  |
|  | SW3002 | P000483300 | SST0101AL041 | TACT SWITCH SKQSAF001A |
|  | SW3003 | P000483300 | SST0101AL041 | TACT SWITCH SKQSAF001A |
|  | SW3004 | P000483300 | SST0101AL041 | TACT SWITCH SKQSAF001A |
|  | SW3005 | P000483300 | SST0101AL041 | TACT SWITCH SKQSAF001A |
|  | JW104 | P000465670 | WX1E9700-002 | FFC CABLE 8P FFC/P1.25/120 |
|  | W7 | P000502520 | WX1E9N00-002 | WIRE ASSEMBLY 16PIN FFC <br> WX1E9N00-002 |

## BOARD FUNCTION

| A | Location <br> No. | TSB P/N | Reference No. | Description |
| :--- | :--- | :--- | :--- | :--- |
|  |  | -------- | -------- | BOARD FUNCTION |
| Following parts are included in BOARD FUNCTION. |  |  |  |  |
|  | SW681 | P000483300 | SST0101ALO41 | TACT SWITCH SKQSAF001A |
|  | SW682 | P000483300 | SST0101AL041 | TACT SWITCH SKQSAF001A |

## DECK MECHANISM SECTION

## DVD VIDEO RECORDER / VIDEO CASSETTE RECORDER

## D-VR60DTKF

Deck Mechanism Section<br>- Standard Maintenance<br>- Mechanism Alignment Procedures<br>- Disassembly / Assembly of Mechanism<br>- Deck Exploded Views<br>- Deck Parts List

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Standard Maintenance ..... 2-1-1
Service Fixture and Tools. ..... 2-2-1
Mechanical Alignment Procedures. ..... 2-3-1
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Alignment Procedures of Mechanism ..... 2-5-1
Deck Exploded Views ..... 2-6-1

## STANDARD MAINTENANCE

## Service Schedule of Components

This maintenance chart shows you the standard of replacement and cleaning time for each part. Because those may replace depending on environment and purpose for use, use the chart for reference.
h: HoursCleaning
: Replace

| Deck |  | Periodic Service Schedule |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref.No. | Part Name | 1,000 h | 2,000 h | 3,000 h | 4,000 h |
| B2 | Cylinder Assembly | $\bigcirc$ | - | $\bigcirc$ | - |
| B3 | Loading Motor Assembly |  |  | - |  |
| B8 | Pulley Assembly |  | - |  | - |
| B587 | Tension Lever Assembly |  | - |  | - |
| B31 | ACE Head Assembly |  |  | $\bigcirc$ |  |
| B573, B574 | Reel S, Reel T |  |  | - |  |
| B37 | Capstan Motor |  | - |  | $\bigcirc$ |
| B52 | Cap Belt |  | - |  | $\bullet$ |
| B73 | FE Head |  |  | - |  |
| B86 | F Brake Assembly (HI) |  | - |  | $\bigcirc$ |
| B133 | Idler Assembly (HI) |  | - |  | $\bullet$ |
| B410 | Pinch Arm Assembly |  | - |  | $\bullet$ |
| B414 | M Brake (SP) Assembly (HI) |  | - |  | $\bullet$ |
| B416 | M Brake (TU) Assembly (HI) |  | - |  | $\bullet$ |
| B525 | LDG Belt |  | - |  | $\bullet$ |

## Notes:

1.Clean all parts for the tape transport (Upper Drum with Video Head / Pinch Roller / ACE Head / FE Head) using 90\% ethyl alcohol.
2.After cleaning the parts, do all DECK ADJUSTMENTS.
3.For the reference numbers listed above, refer to Deck Exploded Views.

## Cleaning

## Cleaning of Video Head

Clean the head with a head cleaning stick or chamois cloth.

## Procedure

1.Remove the top cabinet.
2.Put on a glove (thin type) to avoid touching the upper and lower drum with your bare hand.
3.Put a few drops of $90 \%$ ethyl alcohol on the head cleaning stick or on the chamois cloth and, by slightly pressing it against the head tip, turn the upper drum to the right and to the left.

## Notes:

1.The video head surface is made of very hard material, but since it is very thin, avoid cleaning it vertically.
2.Wait for the cleaned part to dry thoroughly before operating the unit.
3.Do not reuse a stained head cleaning stick or a stained chamois cloth.


## Cleaning of ACE Head

Clean the head with a cotton swab.

## Procedure

1. Remove the top cabinet.
2.Dip the cotton swab in 90\% ethyl alcohol and clean the ACE Head. Be careful not to damage the upper drum and other tape running parts.

## Notes:

1.Avoid cleaning the ACE Head vertically.
2.Wait for the cleaned part to dry thoroughly before operating the unit or damage may occur.


## SERVICE FIXTURE AND TOOLS



| Ref. No. | Name | Part No. | Adjustment |
| :--- | :--- | :--- | :--- |
| J-1-1 | Alignment Tape | FL6A | Head Adjustment of ACE Head |
| J-1-2 | Alignment Tape | FL6N8 <br> (2 Head model) <br> FL6NS8 <br> (4 Head model) | Azimuth and X Value Adjustment of ACE Head / <br> Adjustment of Envelope Waveform |
| $\mathrm{J}-2$ | Guide Roller Adj. Screwdriver | Available <br> Locally | Guide Roller |
| $\mathrm{J}-3$ | Mirror | Available <br> Locally | Tape Transportation Check |
| $\mathrm{J}-4$ | Azimuth Adj. Screwdriver + | Available <br> Lacally | ACE Head Height |
| J-5 | Flat Screwdriver - | Available <br> Locally | X Value |

## MECHANICAL ALIGNMENT PROCEDURES

Explanation of alignment for the tape to correctly run starts on the next page. Refer to the information below on this page if a tape gets stuck, for example, in the mechanism due to some electrical trouble of the unit.

## Service Information

A. Method for Manual Tape Loading/Unloading

To load a cassette tape manually:

1. Disconnect the AC plug.
2. Remove the Top Case and Front Assembly.
3. Insert a cassette tape. Though the tape will not be automatically loaded, make sure that the cassette tape is all the way in at the inlet of the Cassette Holder. To confirm this, lightly push the cassette tape further in and see if the tape comes back out, by a spring motion, just as much as you have pushed in.
4. Turn the LDG Belt in the appropriate direction shown in Fig. M1 for a minute or two to complete this task.
To unload a cassette tape manually:
5. Disconnect the AC plug.
6. Remove the Top Case and Front Assembly.
7. Make sure that the Moving guide preparations are in the Eject Position.
8. Turn the LDG Belt in the appropriate direction shown in Fig. M1 until the Moving guide preparations come to the Eject Position. Stop turning when the preparations begin clicking or can not be moved further. However, the tape will be left wound around the cylinder.
9. Turn the LDG Belt in the appropriate direction continuously, and the cassette tape will be ejected. Allow a minute or two to complete this task.
B. Method to place the Cassette Holder in the tapeloaded position without a cassette tape
10. Disconnect the AC Plug.
11. Remove the Top Case and Front Assembly.
12. Turn the LDG Belt in the appropriate direction shown in Fig. M1. Release the locking tabs shown in Fig. M1 and continue turning the LDG Belt until the Cassette Holder comes to the tape-loaded position. Allow a minute or two to complete this task.


Fig. M1

## Bottom View



Fig. M2

## 1. Tape Interchangeability Alignment

Note:
To do these alignment procedures, make sure that the Tracking Control Circuit is set to the preset position every time a tape is loaded or unloaded. (Refer to page $2-3-4$, procedure $1-\mathrm{C}$, step 2.)

## Equipment required:

Dual Trace Oscilloscope
VHS Alignment Tape (FL6NS8)
Guide Roller Adj. Screwdriver
Flat Screwdriver (Purchase Locally)
Note: Before starting this Mechanical Alignment, do all Electrical Adjustment procedures.

Flowchart of Alignment for tape traveling


## 1-A. Preliminary/Final Checking and Alignment of Tape Path

## Purpose:

To make sure that the tape path is well stabilized.

## Symptom of Misalignment:

If the tape path is unstable, the tape will be damaged.
Note: Do not use an Alignment Tape for this procedure. If the unit is not correctly aligned, the tape may be damaged.

1. Playback a blank cassette tape and check to see that the tape runs without creasing at Guide Rollers [2] and [3], and at points $A$ and $B$ on the lead surface. (Refer to Fig. M3 and M4.)
2. If creasing is apparent, align the height of the guide rollers by turning the top of Guide Rollers [2] and [3] with a Guide Roller Adj. Screwdriver. (Refer to Fig. M3 and M5.)


Fig. M5
3. Check to see that the tape runs without creasing at Take-up Guide Post [4] or without snaking between Guide Roller [3] and ACE Head. (Fig. M3 and M5)
4. If creasing or snaking is apparent, adjust the Tilt Adj. Screw of the ACE Head. (Fig. M6)


Fig. M6

## 1-B. X Value Alignment

## Purpose:

To obtain maximum PB FM envelope signal at the preset position of the Tracking Control Circuit, align the Horizontal Position of the ACE Head.

## Symptom of Misalignment:

If the Horizontal Position of the ACE Head is not properly aligned, maximum PB FM envelope cannot be obtained at the preset position of the Tracking Control Circuit.

1. Connect the oscilloscope to TP301 (C-PB) and TP503 (CTL) on the BOARD AV. Use TP504 (RFSW) as a trigger.
2. Playback the Gray Scale of the Alignment Tape (FL6NS8) and confirm that the PB FM signal is present.
3. Set the Tracking Control Circuit to the preset position by pressing [PROGRAM $\uparrow$ ] button and then [ $\triangleright$ ] (VCR) button on the unit. (Refer to note on bottom of page 2-3-4.)
4. Use the Flat Screwdriver so that the PB FM signal at TP301 (C-PB) is maximum. (Fig. M6)
5. To shift the CTL waveform, press [PROGRAM へ] or [PROGRAM $\vee$ ] button. Then make sure that the maximum output position of PB FM envelope signal becomes within $\pm 2 \mathrm{~ms}$ from preset position.


Fig. M7
6. Set the Tracking Control Circuit to the preset position by pressing [PROGRAM $\uparrow$ ] button and then [ $\triangleright$ ] (VCR) button on the unit.

## 1-C. Checking/Adjustment of Envelope Waveform

## Purpose:

To achieve a satisfactory picture, adjust the Guide Rollers so that the PB FM envelope becomes as flat as possible.

## Symptom of Misalignment:

If the envelope output is poor, noise will appear in the picture. The tracking will then lose precision and the playback picture will be distorted by any slight variation of the Tracking Control Circuit.

1. Connect the oscilloscope to TP301 (C-PB) on the BOARD AV. Use TP504 (RF-SW) as a trigger.
2. Playback the Gray Scale on the Alignment Tape (FL6NS8). Set the Tracking Control Circuit to the preset position by pressing [PROGRAM $\uparrow$ ] button and then [ $>$ ] (VCR) button on the unit. Adjust the height of Guide Rollers [2] and [3] (Fig. M3, Page 2-3-3) watching the oscilloscope display so that the envelope becomes as flat as possible. To do this adjustment, turn the top of the Guide Roller with the Guide Roller Adj. Screwdriver.
3. If the envelope is as shown in Fig. M8, adjust the height of Guide Roller [2] (Refer to Fig. M3) so that the waveform looks like the one shown in Fig. M10.
4. If the envelope is as shown in Fig. M9, adjust the height of Guide Roller [3] (Refer to Fig. M3) so that the waveform looks like the one shown in Fig. M10.
5. When Guide Rollers [2] and [3] (Refer to Fig. M3) are aligned properly, there is no envelope drop
either at the beginning or end of track as shown in Fig. M10.

Dropping envelope level at the beginning of track.


Dropping envelope level at the end of track.


Envelope is adjusted properly. (No envelope drop)


Fig. M10
Note: Upon completion of the adjustment of Guide Rollers [2] and [3] (Refer to Fig. M3), check the X Value by pushing the [PROGRAM $\mathbf{~}$ ] or [PROGRAM $\checkmark$ ] buttons on the unit alternately, to check the symmetry of the envelope. Check the number of pushes to ensure preset position. The number of pushes of the [PROGRAM $\boldsymbol{\wedge}$ ] button on the unit to achieve $1 / 2$ level of envelope should match the number of pushes of the [PROGRAM $V$ ] button on the unit from center. If required, redo the " $X$ Value Alignment."

## 1-D. Azimuth Alignment of Audio/Control/ Erase Head

## Purpose:

To correct the Azimuth alignment so that the Audio/ Control/Erase Head meets tape tracks properly.

## Symptom of Misalignment:

If the position of the Audio/Control/Erase Head is not properly aligned, the Audio S/N Ratio or Frequency Response will be poor.

1. Connect the oscilloscope to the audio output jack on the rear side of the deck.
2. Playback the alignment tape (FL6NS8) and confirm that the audio signal output level is 8 kHz .
3. Adjust Azimuth Adj. Screw so that the output level on the AC Voltmeter or the waveform on the oscilloscope is at maximum. (Fig. M6)
Note: Upon completion of the adjustment of Azimuth Adj. Screw, check the X Value by pushing the [PROGRAM $ヘ$ ] or [PROGRAM $V$ ] buttons on the unit alternately, to check the symmetry of the envelope. Check the number of pushes to ensure preset position. The number of pushes of the [PROGRAM へ] button on the unit to achieve $1 / 2$ level of envelope should match the number of pushes of the [PROGRAM $\vee$ ] button on the unit from center. If required, redo the " $X$ Value Alignment."

## 1-E. Checking and Alignment of Tape Path during reversing

## Purpose:

To make sure that the tape path is well stabilized during reversing.

## Symptom of Misalignment:

If the tape path is unstable during reversing, the tape will be damaged.
Note: Do not use an Alignment Tape for this procedure. If the unit is not correctly aligned, the tape may be damaged.

1. Insert a blank cassette tape into the tray and set the unit to REV. Then confirm if the tape has been curled up or bent at the Take-up Guide Post[4] or REV Post[5]. (Refer to Fig. M11 and M12.)
2. When the tape has been curled up or bent, turn the alignment screw to adjust the height of REV Post. (Refer to Fig. M11 and M13.)


Fig. M12


## DISASSEMBLY/ASSEMBLY PROCEDURES OF DECK MECHANISM

Before following the procedures described below, be sure to remove the deck assembly from the cabinet. (Refer to CABINET DISASSEMBLY INSTRUCTIONS.)
All the following procedures, including those for adjustment and replacement of parts, should be done in Eject mode; see the positions of [44] and [45] in Fig. DM1H on page 2-4-3. When reassembling, follow the steps in reverse order.

| $\begin{aligned} & \text { STEP } \\ & \text { /LOC. } \\ & \text { No. } \end{aligned}$ | STARTING No. | PART |  | REMOVAL |  | INSTALLATION |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Fig. No. | REMOVE/*UNHOOK/ UNLOCK/RELEASE/ UNPLUG/DESOLDER | ADJUSTMENT CONDITION |
| [1] | [1] | Guide Holder A | T | DM3H | 2(S-1) |  |
| [2] | [1] | Cassette Holder Assembly | T | DM4H |  |  |
| [3] | [2] | Slider (SP) | T | DM5H | (S-1A), *(L-1) |  |
| [4] | [2] | Slider (TU) | T | DM5H | *(L-2) |  |
| [5] | [4] | Lock Lever | T | DM5H | *(L-3), *(P-1) |  |
| [6] | [2] | Cassette Plate | T | DM5H |  |  |
| [7] | [7] | Cylinder Assembly | T | DM1H, DM6H | Desolder, 3(S-2) |  |
| [8] | [8] | Loading Motor Assembly | T | DM1H, DM7H | $\begin{aligned} & \text { Desolder, LDG Belt, } \\ & 2(S-3) \end{aligned}$ |  |
| [9] | [9] | ACE Head Assembly | T | DM1H, DM7H | (S-4) |  |
| [10] | [2] | Tape Guide Arm Assembly | T | DM1H, DM8H-1 | *(P-2) |  |
| [11] | [10] | C Door Opener | T | DM1H, DM8H-1 | (S-4A), *(L-4) |  |
| [12] | [11] | Pinch Arm (B) | T | DM1H, DM8H-1, DM8H-2 | *(P-3) |  |
| [13] | [12] | Pinch Arm (A) Assembly | T | DM1H, DM8H-1, DM8H-2 |  |  |
| [14] | [14] | FE Head | T | DM1H, DM9H | (S-5) |  |
| [15] | [15] | Prism | T | DM1H, DM9H | (S-6) |  |
| [16] | [2] | Slider Shaft | T | DM10H | *(L-5) |  |
| [17] | [16] | C Drive Lever (SP) | T | DM10H |  |  |
| [18] | [16] | C Drive Lever (TU) | T | DM10H | (S-7), *(P-4) |  |
| [19] | [19] | Capstan Motor | B | DM2H, DM11H | 3(S-8), Cap Belt |  |
| [20] | [20] | Clutch Assembly (HI) | B | DM2H, DM12H | (C-1) |  |
| [21] | [20] | Center Gear | B | DM12H |  |  |
| [22] | [22] | F Brake Assembly (HI) | B | DM2H, DM12H | *(L-6) |  |
| [23] | [22] | Worm Holder | B | DM2H, DM13H-1 | (S-9), *(L-7), *(L-8) |  |
| [24] | [22] | Pulley Assembly (HI) | B | DM2H, DM13H-1 |  |  |
| [25] | [25] | Mode Gear (LM) | B | DM2H, DM13H-1 | (C-2) |  |
| [25a] | [1],[25a] | Holder ML SHARP HISPEED | B | DM2H, DM13H-1 | (S-9a) |  |
| [26] | [20],[25] | Mode Lever (HI) | B | DM2H, DM13H-1, DM13H-2 | (C-3) |  |
| [27] | $\begin{gathered} {[22],[23],} \\ {[26]} \end{gathered}$ | Cam Gear (A) (HI) | B | DM2H, DM13H-1, DM13H-2 | (C-4) | (+)Refer to Alignment Sec.Page 2-5-1 |
| [28] | [26] | TR Gear C | B | DM2H, DM13H-1 | (C-5) |  |
| [29] | [28] | TR Gear Spring | B | DM13H-1 |  |  |
| [30] | [29] | TR Gear A/B | B | DM13H-1 |  |  |
| [31] | [31] | FF Arm (HI) | B | DM1H, DM14H |  |  |


| $\begin{aligned} & \text { STEP } \\ & \text { /LOC. } \\ & \text { No. } \end{aligned}$ | START-ING No. | PART |  | REMOVAL |  | $\begin{gathered} \text { TNSTALLATION } \\ \hline \text { ADJUSTMENT } \\ \text { CONDITION } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | Fig. No. | REMOVE/*UNHOOK/ UNLOCK/RELEASE/ UNPLUG/DESOLDER |  |
| [32] | [26] | Idler Assembly (HI) | B | DM1H, DM14H | *(L-9) |  |
| [33] | [26] | BT Arm | B | DM2H, DM14H | *(P-5) |  |
| [34] | [26] | Loading Arm (SP) Assembly | B | DM2H, DM14H |  | (+)Refer to Alignment Sec.Page 2-5-1 |
| [35] | [34] | Loading Arm (TU) Assembly | B | DM2H, DM14H |  | (+)Refer to Alignment Sec.Page 2-5-1 |
| [36] | [16],[26] | M Brake (TU) <br> Assembly (HI) | T | DM1H, DM15H |  |  |
| [37] | [2],[26] | M Brake (SP) Assembly (HI) | T | DM1H, DM15H | *(P-6) |  |
| [38] | [37] | Tension Lever Assembly | T | DM1H, DM15H |  |  |
| [39] | [38] | T Lever Holder | T | DM15H | *(L-10) |  |
| [40] | [40] | M Gear (HI) | T | DM1H, DM15H | (C-6) |  |
| [41] | [15],[40] | Sensor Gear (HI) | T | DM1H, DM15H | (C-7) |  |
| [42] | [36],[40] | Reel T | T | DM1H, DM15H |  |  |
| [43] | [38] | Reel S | T | DM1H, DM15H |  |  |
| [44] | [34],[38] | Moving Guide S Preparation | T | DM1H, DM16H | (S-11), Slide Plate |  |
| [45] | [35] | Moving Guide T Preparation | T | DM1H, DM16H |  |  |
| [46] | [19] | TG Post Assembly | T | DM1H, DM16H | *(L-11) |  |
| [47] | [27] | Rack Assembly | R | DM17H |  | (+)Refer to Alignment Sec.Page 2-5-1 |
| [48] | [47] | F Door Opener | R | DM17H |  |  |
| [49] | [49] | Cleaner Assembly | T | DM1H, DM6H |  |  |
| [50] | [49] | CL Post | T | DM6H | *(L-12) |  |
| (1) | (2) | (3) | (4) | (5) | (6) | (7) |

(1): Follow steps in sequence. When reassembling, follow the steps in reverse order.

These numbers are also used as identification (location) No. of parts in the figures.
(2): Indicates the part to start disassembling with in order to disassemble the part in column (1).
(3): Name of the part
(4): Location of the part: T=Top B=Bottom R=Right L=Left
(5): Figure Number
(6): Identification of parts to be removed, unhooked, unlocked, released, unplugged, unclamped, or desoldered. $\mathrm{P}=$ Spring, $\mathrm{W}=$ Washer, $\mathrm{C}=$ Cut Washer, $\mathrm{S}=$ Screw, *=Unhook, Unlock, Release, Unplug, or Desolder e.g., 2(L-2) = two Locking Tabs (L-2).
(7): Adjustment Information for Installation
(+):Refer to Deck Exploded Views for lubrication.

## Top View



Fig. DM1H

## Bottom View



Fig. DM2H


First, while pushing the locking tab as shown in the right, slide and pull up the right side on [2] to release Pin A and Pin B from the slots A .
Then, remove Pin C and Pin D on [2] from the slots $B$ as shown.


Fig. DM4H


## Installation of [3] and [6]

First, insert [6] diagonally in [3] as shown below. Then, install [6] in [3] while pushing (L-1) in the direction of the arrow. After installing [6] in [3], confirm that pin A of [3] enters hole A of [6] properly.


Installation of [4] and [6]
Install [6] in [4] while pulling (L-2) in the direction of the arrow. After installing [6] in [4], confirm that pin B of [4] enters hole B of [6] properly.


Fig. DM5H





Fig. A


Fig. B (Top view)


Install [11] and [10] while holding [12].
(Refer to Fig. DM8H-1.)
Fig. DM8H-2


Fig. DM10H



Fig. DM12H

Fig. DM11H


Fig. DM13H-1


Fig. DM13H-2


Fig. DM14H


Fig. DM17H


Fig. DM16H

## ALIGNMENT PROCEDURES OF MECHANISM

The following procedures describe how to align the individual gears and levers that make up the tape loading/unloading mechanism. Since information about the state of the mechanism is provided to the System Control Circuit only through the Mode Switch, it is essential that the correct relationship between individual gears and levers be maintained.
All alignments are to be performed with the mechanism in Eject mode, in the sequence given. Each procedure assumes that all previous procedures have been completed.

## IMPORTANT:

If any one of these alignments is not performed properly, even if off by only one tooth, the unit will unload or stop and it may result in damage to the mechanical or electrical parts.

## Alignment points in Eject Position



Fig. AL1

## Alignment 1 <br> Loading Arm (SP) and (TU) Assembly

Install Loading Arm (SP) and (TU) Assembly so that their triangle marks point to each other as shown in Fig. AL2.

## Alignment 2

## Mode Gear

Keeping the two triangles pointing at each other, install the Loading Arm (SP) Assembly so that the last tooth of the gear meets the most inside teeth of the Mode Gear. See Fig. AL2.


Fig. AL2

## Alignment 3

## Cam Gear (A) (HI), Rack Assembly

Install the Rack Assembly so that the first tooth on the gear of the Rack Assembly meets the first groove on the Cam Gear (A) (HI) as shown in Fig. AL3.


## DECK EXPLODED VIEWS

## Deck Mechanism View 1



## Deck Mechanism View 2



## Deck Mechanism View 3



## TOSHIBA CORPORATION

1-1. SHIBAURA 1-CHOME, MINATO-KU, TOKYO 105-8001, JAPAN


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